

Work Order ID 82528

April-02-12 3:08:53 PM

82528

Ship May 4th

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Base Assembly, 350
 Start Date: 02/04/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 04/05/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *MLJ* Date: *12/04/02* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	A								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: *118366* 0.00
 Large Fab

100

Large Fab

Large Fab

Memo

0.00

1- assemble ribs, weld as per dwg D3913 using DT9610A
 inspect before welding mesh
 2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends
 3- weld hinge (3) and Mounting brackets as per dwg D3913
 take lid to locate hinge and bracket

1x 9 6/12/05.01

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Quality Control

Memo

0.00

1 9 BE 12.05.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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N900040100

Setup Start

NS1

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Item Name: Long Basket Base Assembly, 350

Stop

NS2

Start Date: 02/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

5/7/102

(X)

Quality Control

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

7/6 12-5-2

Hand Finishing

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat 1ST COAT: <u>8-30</u> START TIME: <u>400</u> OVEN TEMPERATURE: <u>0F</u> FINISH TIME: <u>9-00</u> ***** 2nd coat if necessary ***** 2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 0.00				1X	Ø		M-L 12/25/03
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				1	Ø		DL 12.5.3.

M121134

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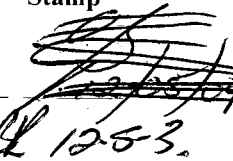
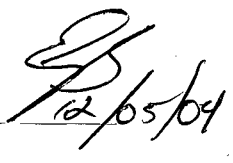
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150	Assemble as per dwg	0.00							
150									
HandFinish	Memo	0.00				1x	0		
Hand Finishing	Pick Kit								12-53
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location: <u>G-1</u>	0.00							
170									
Packaging	Memo	0.00							
Packaging						1x			

W/O:		WORK ORDER CHANGES					
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Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

MLJ 12/05/04

MLJ 12/05/04

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Picklist Print

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC
chg qty's DD 10.04.12 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2581		Manufactured	No			100	Each	31.0000	2	2			
-------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

D2581

Mounting Bracket

**

B82017 (x2) Ae 12.04.30

Location

Loc Qty

Loc Code

WA005

31

69739

1

70766

2

77045

1

77523

1

81253

26

D3913-1

Manufactured No

100

Each

10.0000

1

1

D3913-1

Rib

**

B81195 (1) Ae 12.04.30

Location

Loc Qty

Loc Code

WA

4

74145

0

80790

4

WA006

6

81437

6

D3913-15

Manufactured No

100

Each

11.0000

1

1

D3913-15

Wide Handle Plate

**

B82510 (1) Ae 12.04.30

Location

Loc Qty

Loc Code

WA

6

81440

6

WA005

5

80778

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3913-3

Manufactured No

100

Each

12.0000

1

1

D3913-3

Rib

**

B82921 ① Ac 12.04.30

Location

Loc Qty

Loc Code

WA

6

69160

0

74144

0

81443

6

WA006

6

69160

1

78287

1

81714

4

D3913-7

Manufactured No

100

Each

8.0000

2

2

D3913-7

Rib

**

Pl 12.04.30

Location

Loc Qty

Loc Code

WA006

8

81439

8

D3913-9

Manufactured No

100

Each

13.0000

1

1

D3913-9

Hinge Rib

**

B83227 ① Ac 12.04.30

Location

Loc Qty

Loc Code

WA

10

81200

10

WA006

3

70138

1

80791

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3916-041

Manufactured No

100

Each

4.0000

2

2

D3916-041

Rib Assembly

**

Location

Loc Qty

Loc Code

WA006

4

81444

4

D3916-5

Manufactured No

100

Each

10.0000

3

3

D3916-5

Light Rib

**

Location

Loc Qty

Loc Code

WA

10

81434

10

D4016-1

Manufactured No

100

Each

21.0000

3

3

D4016-1

Hinge Half, Base

**

Location

Loc Qty

Loc Code

WA

16

66418

0

81702

16

WA005

5

79413

5

D4017-7

Manufactured No

100

Each

10.0000

1

1

D4017-7

Rib

**

Location

Loc Qty

Loc Code

WA005

10

69730

1

81176

9

381187 → ②

B77142 ③ Ae 12.04.30

B82967 ③ Ae 12.04.30

B78327 ① Ae 12.04.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

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Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

82528

D3913-041

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D4017-9

Manufactured No

100

Each

7.0000

2

2

D4017-9

Rib

**

B83233 (x2) Ae 12.04.30

Location

Loc Qty

Loc Code

WA006

7

70341

2

73531

4

81515

1

D4020-11

Manufactured No

100

Each

14.0000

2

2

D4020-11

End Mesh, Basket

**

12.05.01
PC1205.01

Location

Loc Qty

Loc Code

WA035

14

69648

2

D4021-1

Manufactured No

100

Each

30.0000

3

3

D4021-1

Handle Plate

**

B81181 (3) Ae 12.04.30

Location

Loc Qty

Loc Code

WA005

30

80826

22

81433

8

D4034-041

Manufactured No

100

Each

7.0000

1

1

D4034-041

Aft Upper Rib Assembly

**

B81170 (1) Ae 12.04.30

Location

Loc Qty

Loc Code

WA006

7

81171

6

81172

1

April-02-12 3:08:58 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

82528

D3913-041

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

✓ D4034-043
D4034-043
Fwd Upper Rib Assembly

Manufactured No

100 Each

3.0000

1 1

**

B83055 ① Ac 12.04.30

Location

Loc Qty

Loc Code

WA

3

81432

3

100 sf

816.3309

33

33

**

Pl 12.05.01

✓ M304EX0.75-16F

Purchased

No

M304EX0 75-16F

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

816.3307641

117197

102.9036

117896

29.49258

118153

76.8473

118955

82.17

119180

53.6958107

119729

28.1132686

120153

2.97557478

120917

210.99263

121082

229.14

AN3-10A

Purchased

No

AN3-10A

Bolt

150 Each

352.0000

6

6

**

BA 12.5.3

Location

Loc Qty

Loc Code

GA

48

119084

48

ST351

304

117795

4

120873 ✓

300

6

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Shop Packet Print

Page 5

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Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN960JD8 NAS1149DN832 ✓ Purchased No

150 Each 0.0000 2 2

AN960JD8

Washer

D2931

Manufactured No

150 Each 484.0000 2 2

D2931

Bumper

Location

Loc Qty

Loc Code

ST504

484

46064 ✓

484

D4021-5 Manufactured No

150 Each 10.0000 2 2

D4021-5

Blanking Plate

Location

Loc Qty

Loc Code

GA

2

81438

2

ST084

8

81438

8

MS20600-AD4W3 Purchased No

150 Each 1,134.000 2 2

MS20600-AD4W3

Cherry Rivets

Location

Loc Qty

Loc Code

ST321

1001

111636

36

117601

25

118626 ✓

600

120308

340

WA018

133

107939

133

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D3913-041

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

2,541.000

6

6

MS21042L3

Nut

**

BL 12-5-3

Location

Loc Qty

Loc Code

ST300

121349

2541

6.

117441

16

117885

32

118451

5

118927

3

119017

2219

119075

166

121162

100

NAS1149F0332P

Purchased

No

150

Each

590.0000

12

12

NAS1149F0332P

WASHER

**

BL 12-5-3

Location

Loc Qty

Loc Code

ST275

590

117735

37

119225

10

120910 ✓

200

120986

200

121166

140

17317

3

12

W/O:		WORK ORDER CHANGES					
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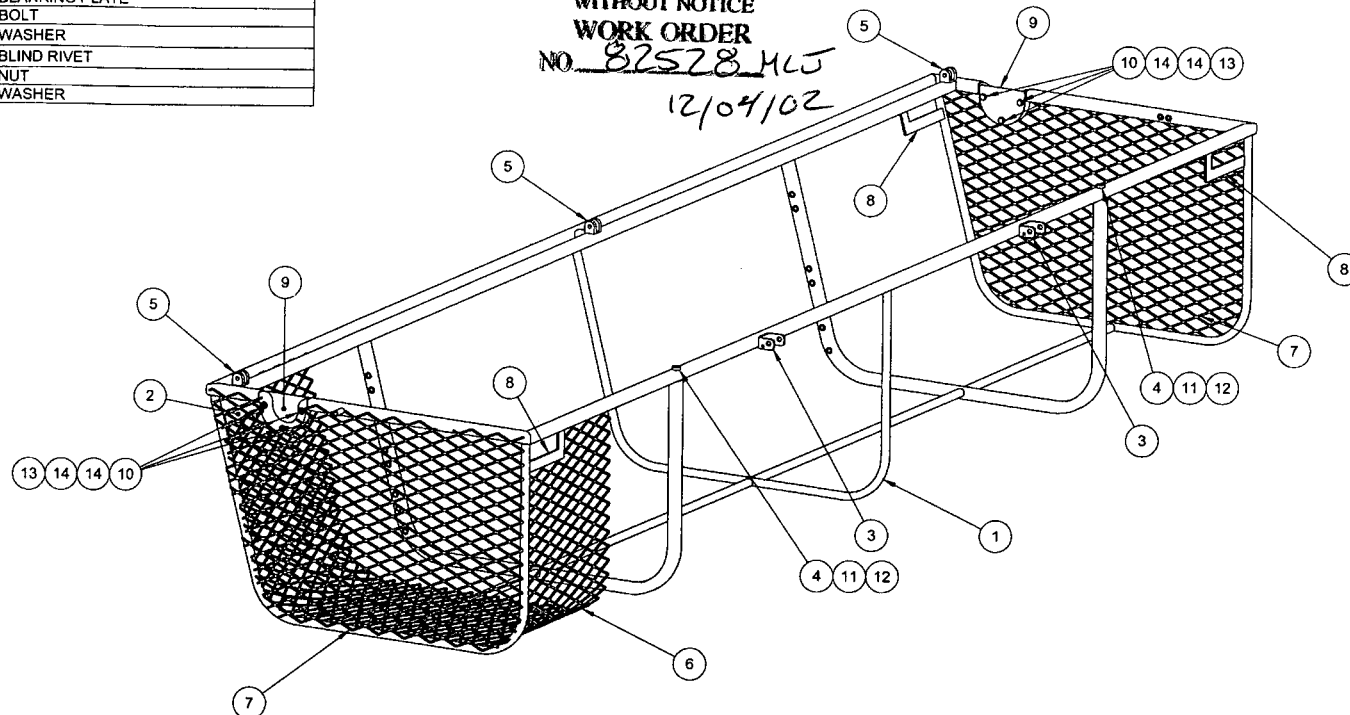
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ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	1	D3913-101	TUBULAR ASSY (350 SHORT BASKET)
2	1	D3913-15	WIDE HANDLE PLATE
3	2	D2581	MOUNTING BRACKET
4	2	D2931	BUMPER
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	BLIND RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 82528 HLT
12/04/02



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.3 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

RELEASED
2010-03-22
JPH

A NEW ISSUE		JPH 10.03.16	
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JPH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.16		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3913** REV. A
SHEET 1 OF 6
TITLE **LONG BASKET BASE ASSY (350) NTS**
SCALE

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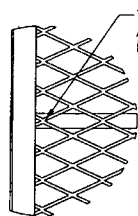
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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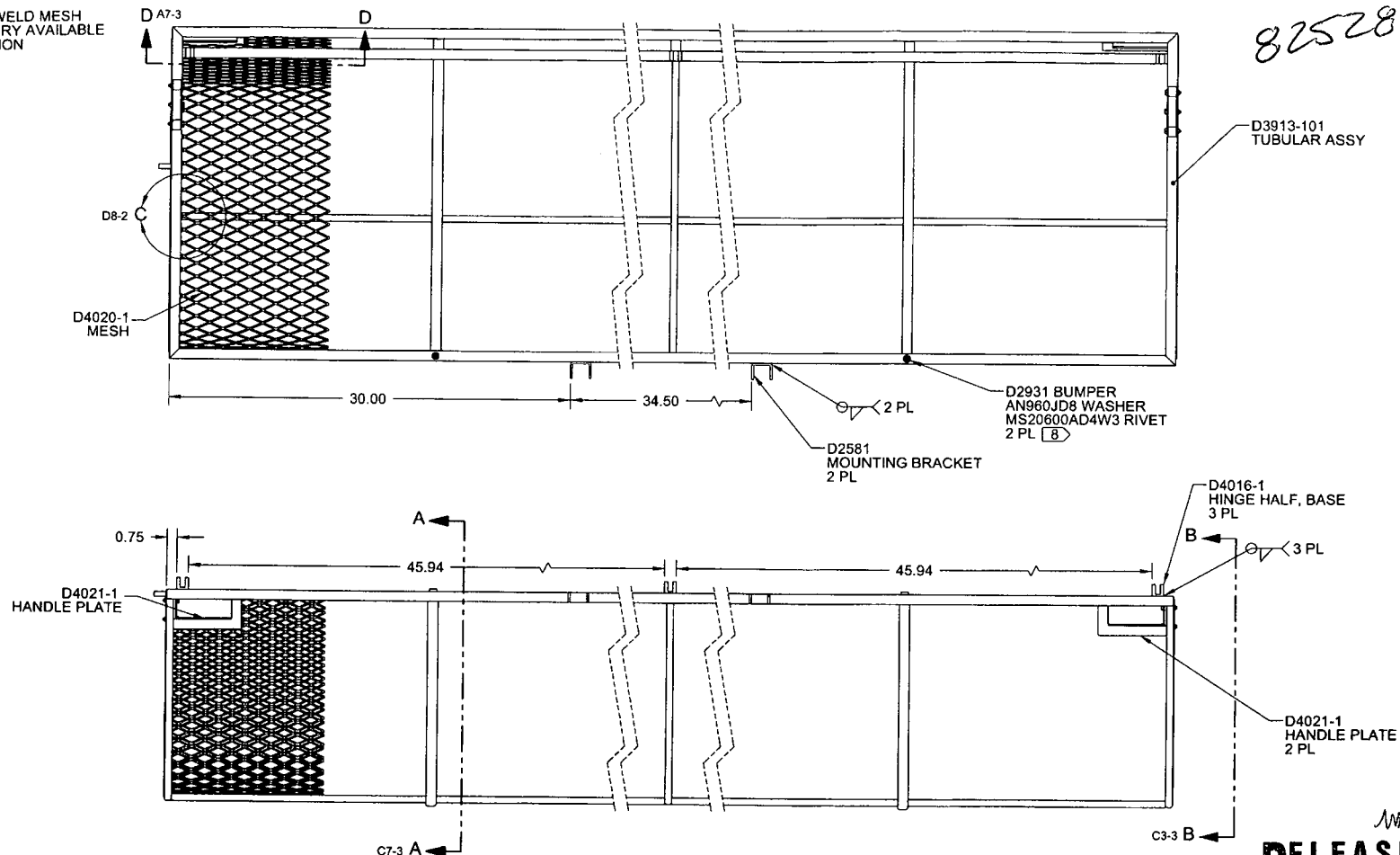
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NOTE: Date & initial all entries







DETAIL C D7-2



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

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DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
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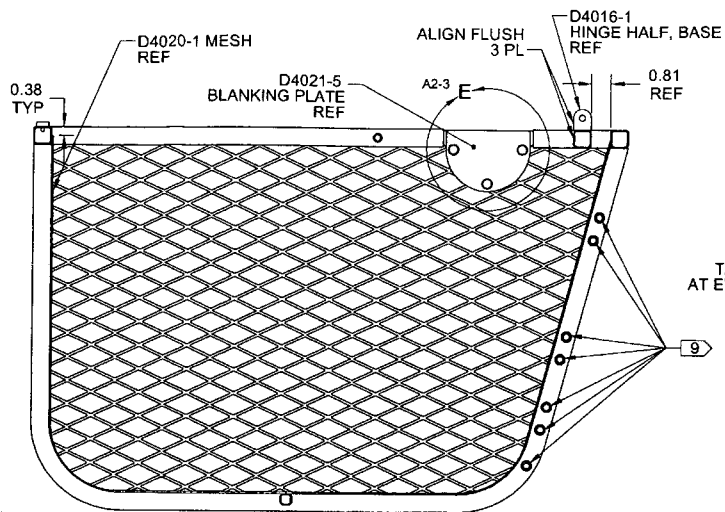
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

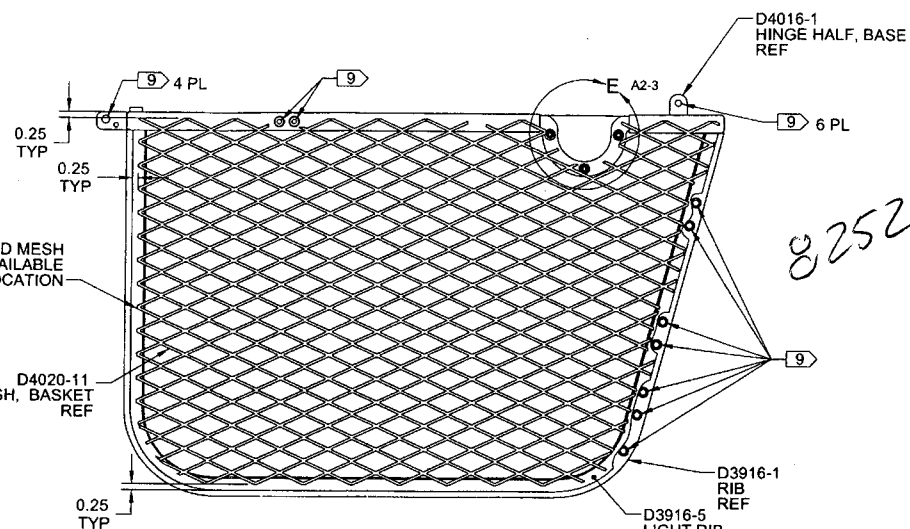
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

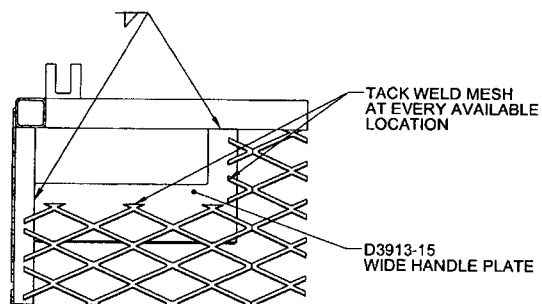
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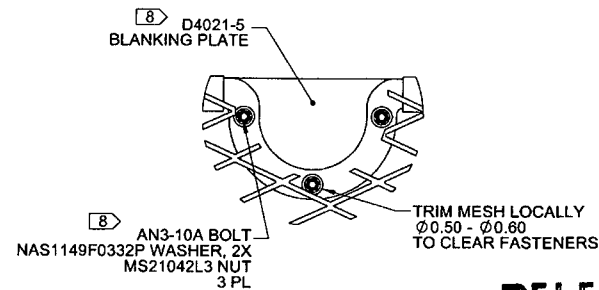
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D D7-2
TYPICAL FOR ALL
HANDLE PLATES



DETAIL E D2-3
D6-3

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D

B

1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 22.53 lbs
8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
9) WELD PER DART QSI 004

A

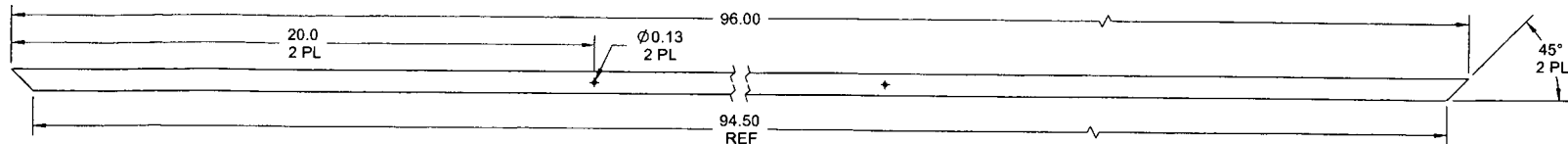
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

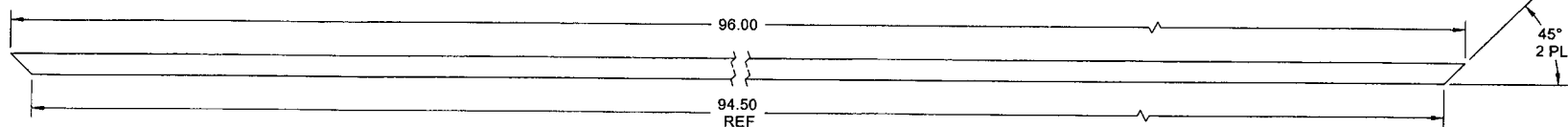
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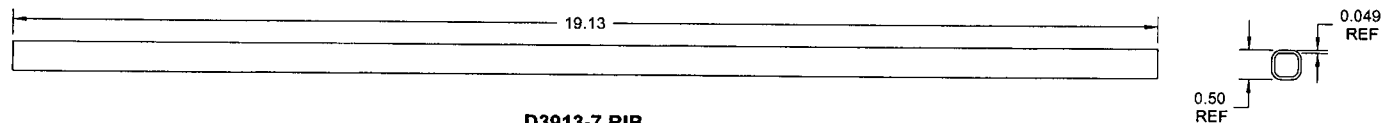


D3913-1 RIB

82528



D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB

NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

RELEASED
2010-03-22

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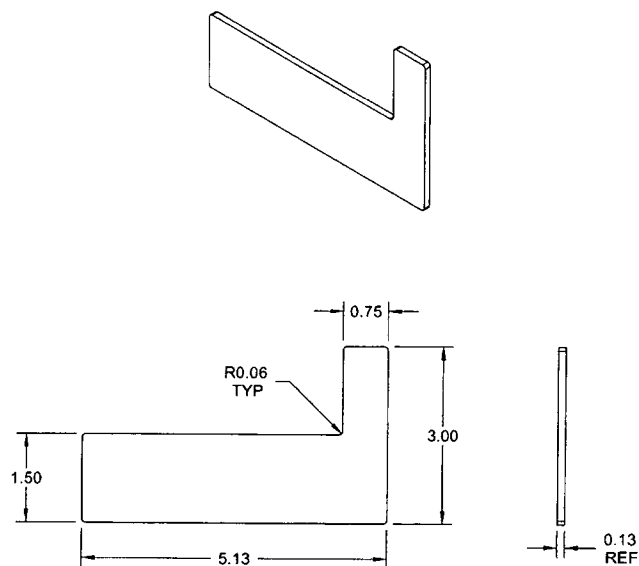
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3913-15 WIDE HANDLE PLATE

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH.
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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MFG. APPR.		D3913	SHEET 6 OF 6
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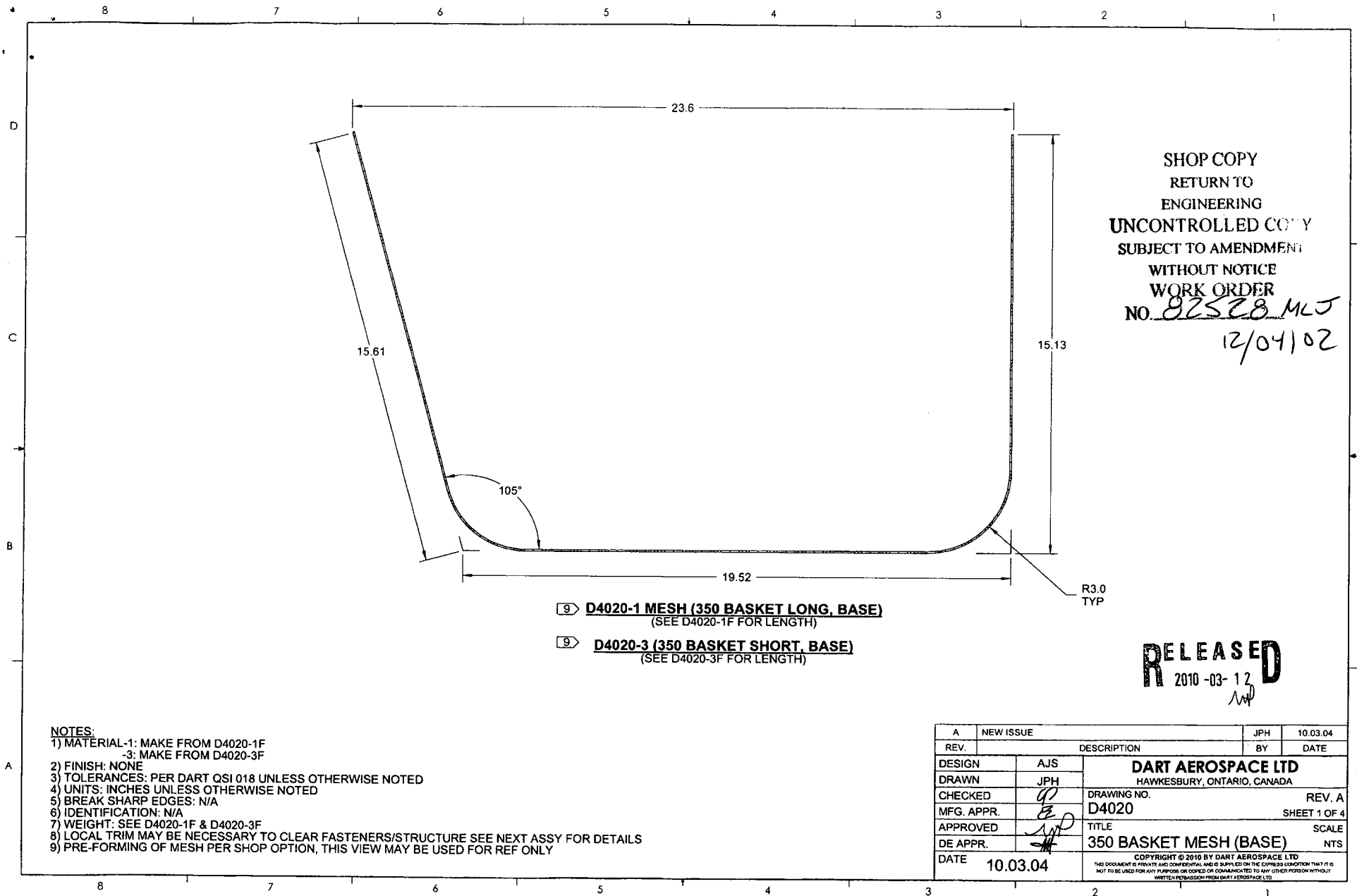
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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NO. 82528 MLJ

12/04/02

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2010-03-12

A		NEW ISSUE		JPH	10.03.04
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		JPH			
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D4020	SHEET 1 OF 4
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DATE		10.03.04		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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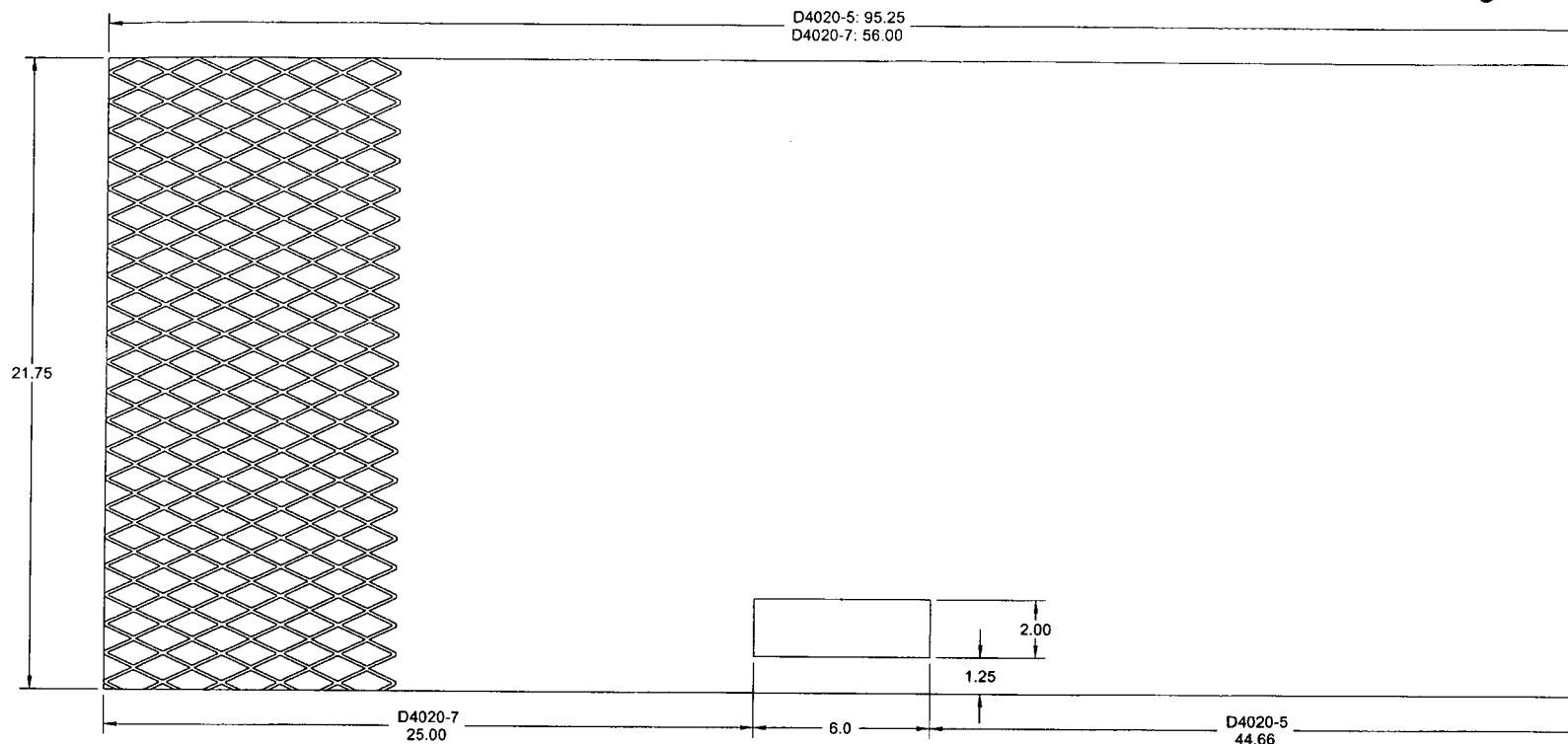
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82528



9) **D4020-5 MESH (350 BASKET LONG, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

9) **D4020-7 MESH (350 BASKET SHORT, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

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2010-03-12
MAD

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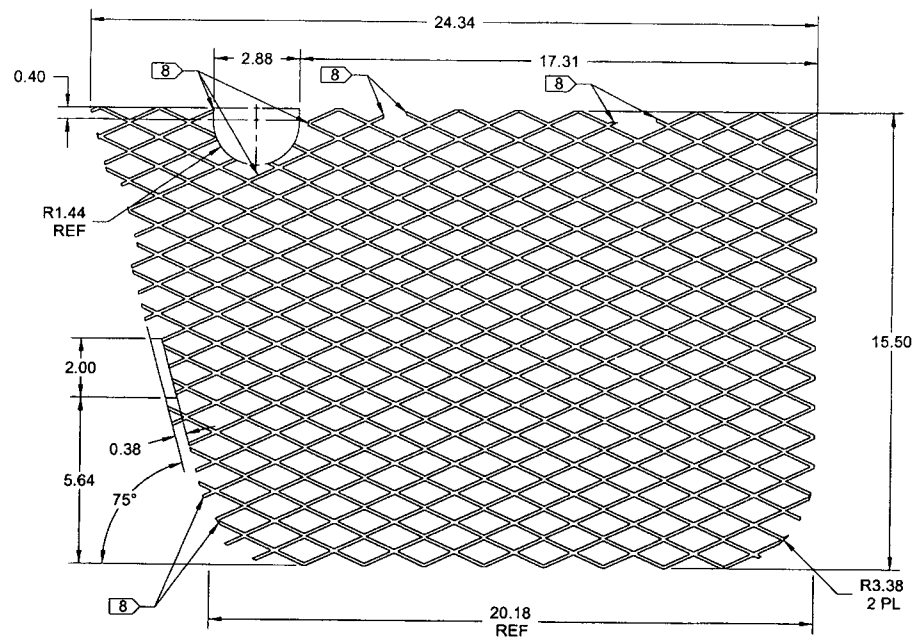
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

02528



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

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R 2010-03-12
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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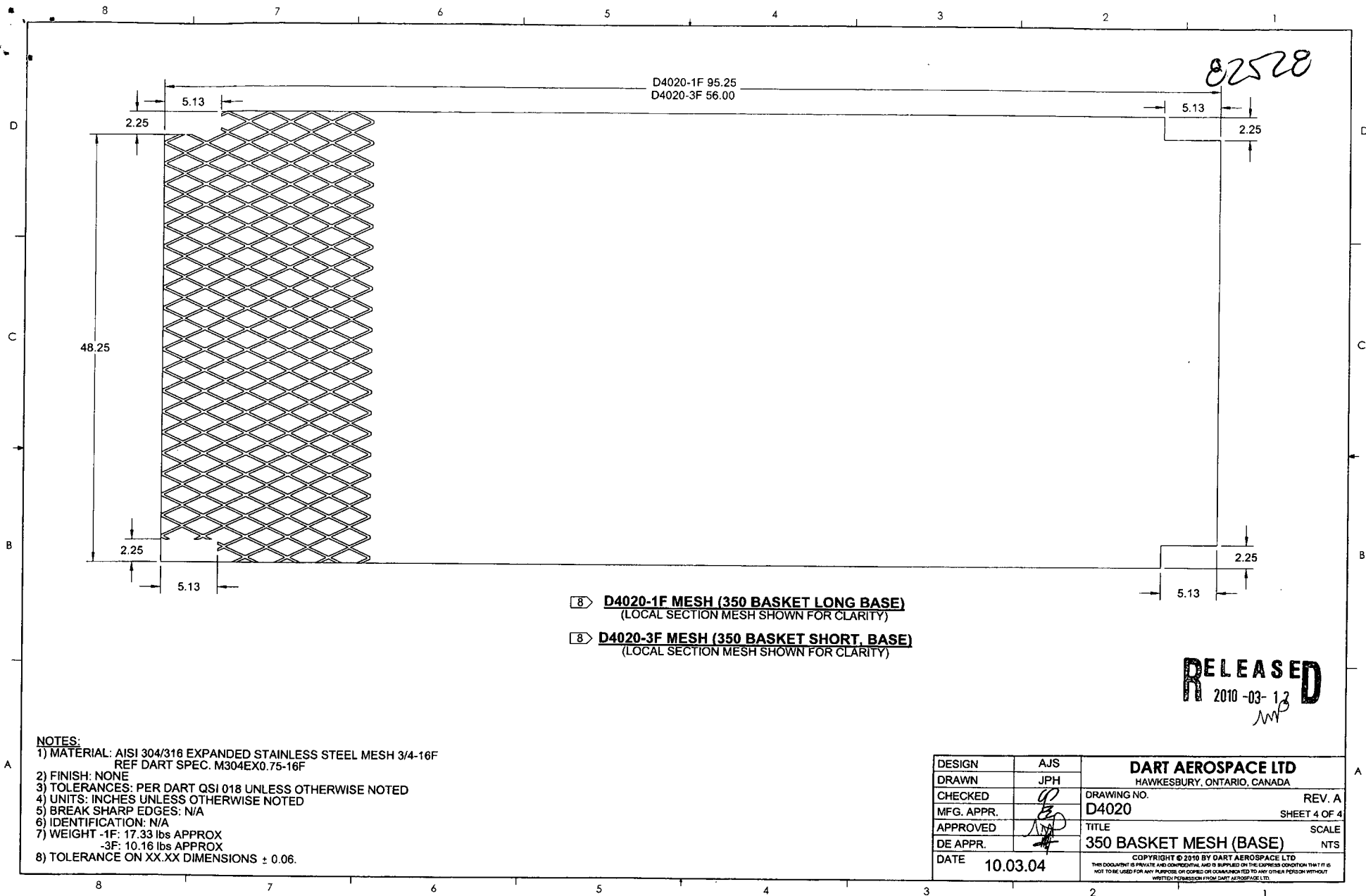
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries







8) **D4020-1F MESH (350 BASKET LONG BASE)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

8) **D4020-3F MESH (350 BASKET SHORT, BASE)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

RELEASED
2010-03-13

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1F: 17.33 lbs APPROX
-3F: 10.16 lbs APPROX
- 8) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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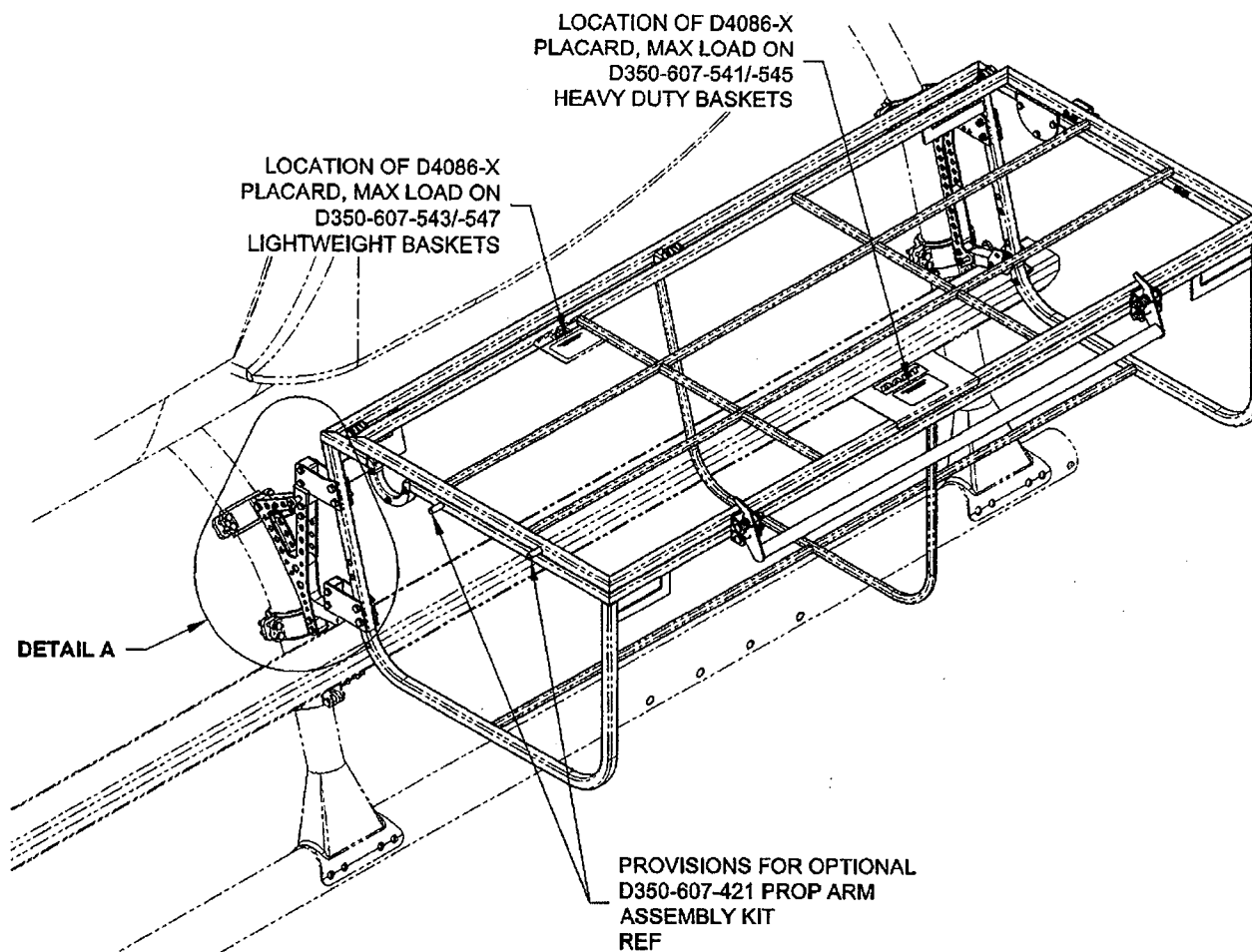


FIGURE 5: FWD MOUNTS
(BASKET MESH NOT SHOWN FOR CLARITY)
BASKET MAY BE INSTALLED ON EITHER LH OR RH SIDE.
LH INSTALLATION ON HIGH GEAR SHOWN.
LOW GEAR SIMILAR, D350-591 STEP MUST BE REMOVED.

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Revision: **A**

Date: 10.06.28